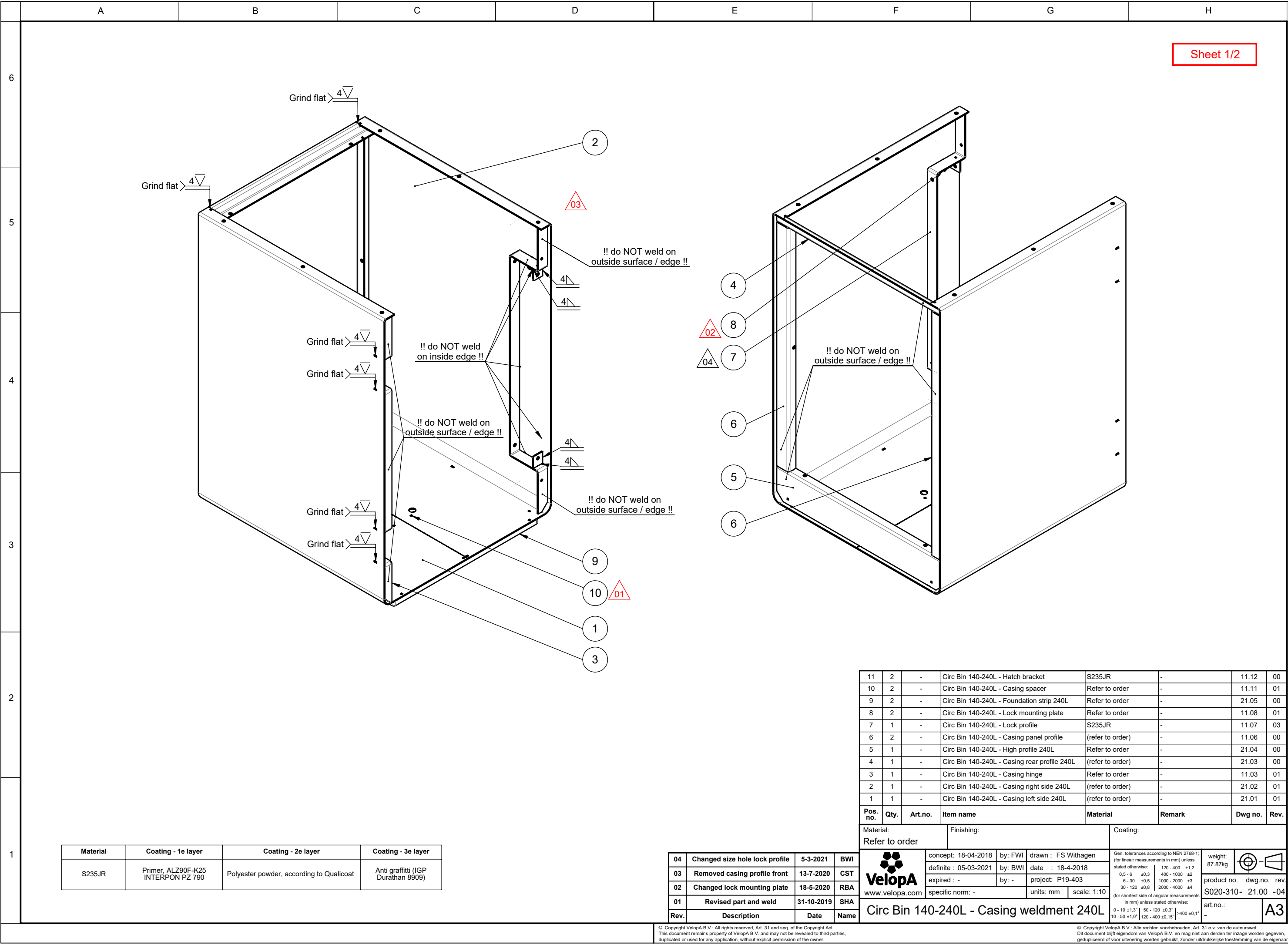
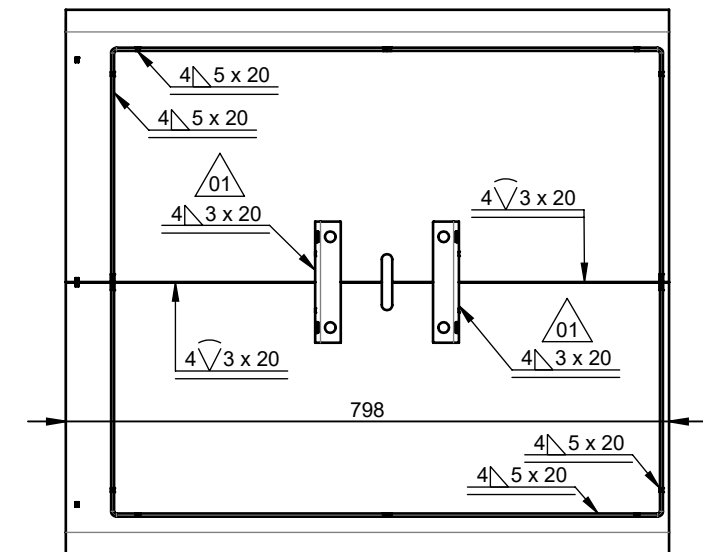
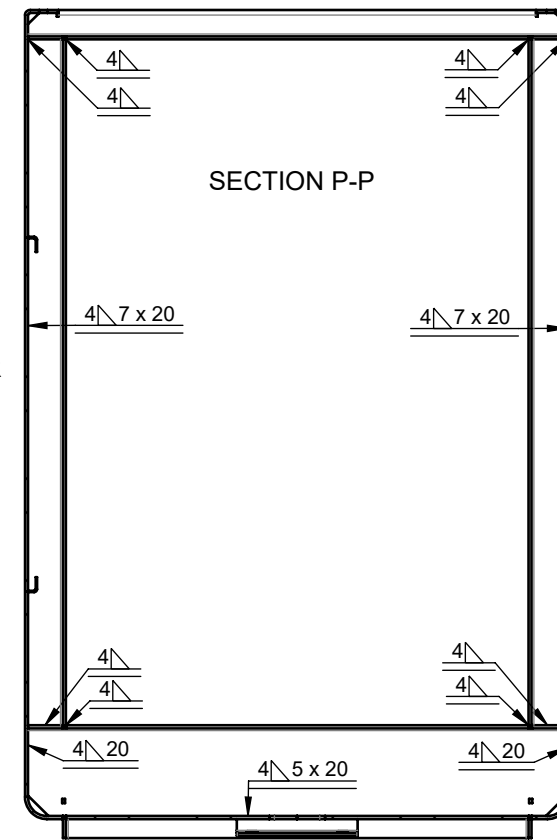
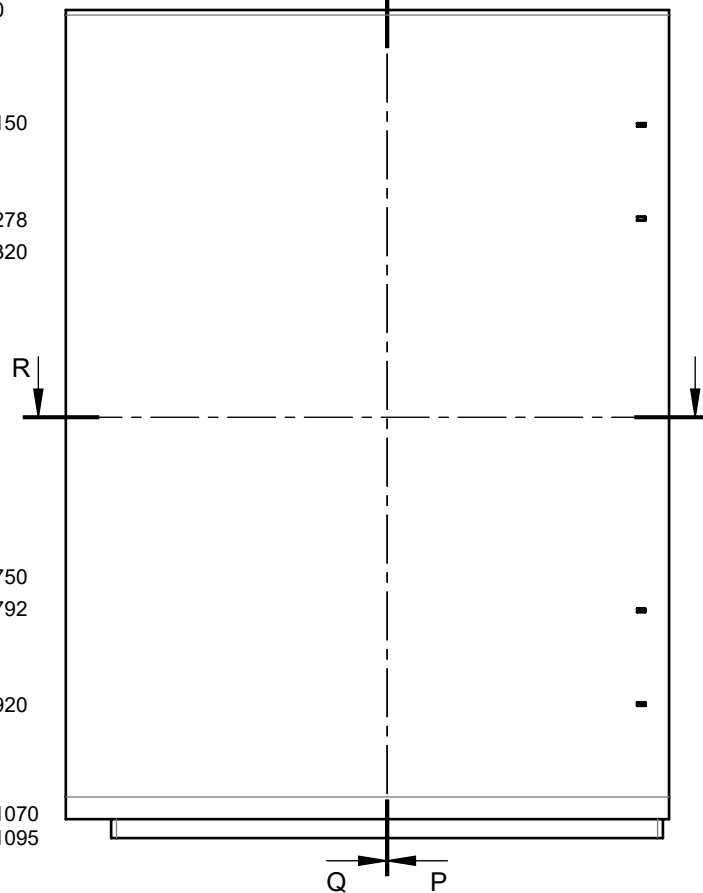
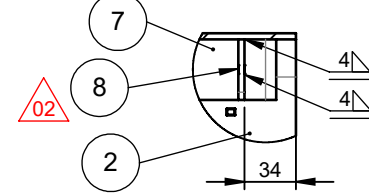
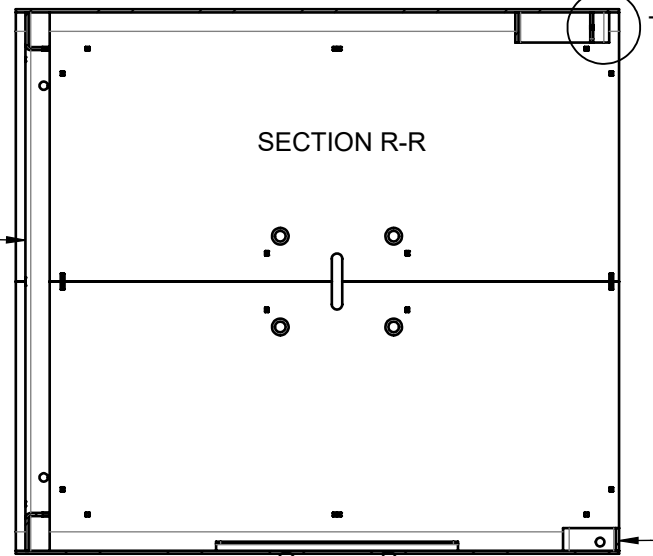
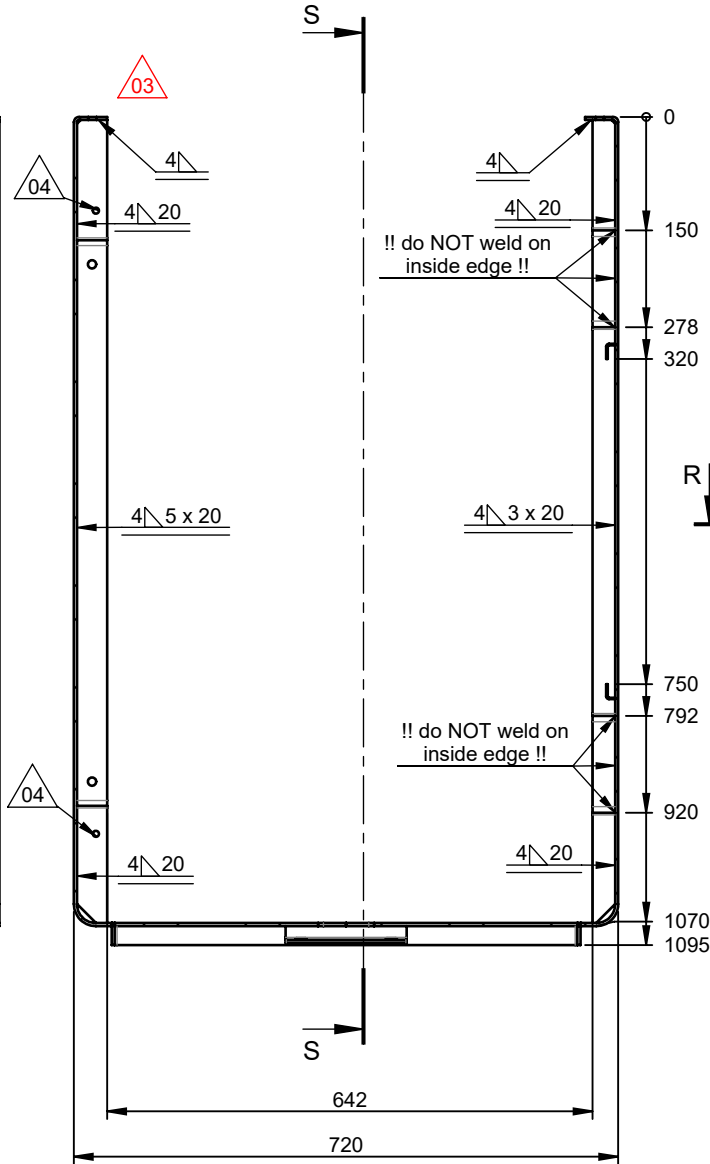
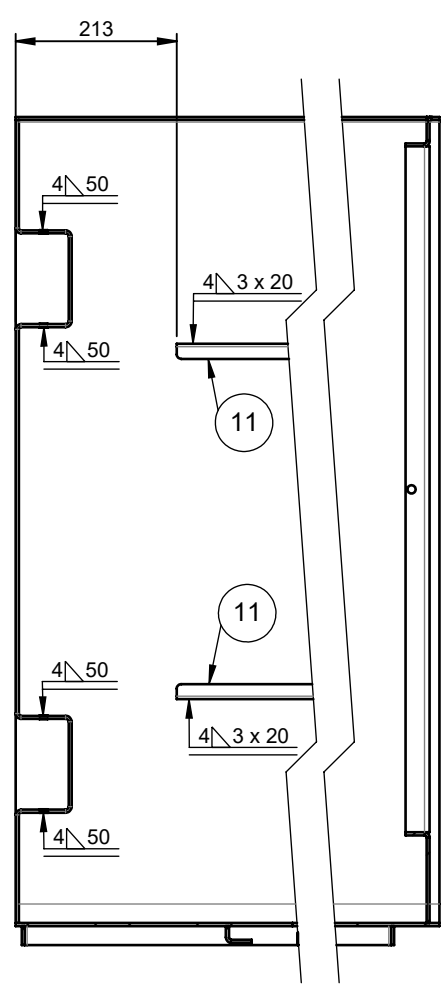






04	Changed size hole lock profile	5-3-2021	BWI
03	Removed casing profile front	13-7-2020	CST
02	Changed lock mounting plate	18-5-2020	RBA
01	Revised part and weld	31-10-2019	SHA
Rev.	Description	Date	Name

Material: Refer to order		Finishing:		Coating:																				
 Velopa www.velopa.com	concept: 18-04-2018	by: FWI	drawn : FS Withagen		Gen. tolerances according to NEN 2768-1; (for linear measurements in mm) unless stated otherwise: <table><tr><td>120 - 400</td><td>±1.2</td></tr><tr><td>400 - 1000</td><td>±2</td></tr><tr><td>6 - 30</td><td>±0.3</td></tr><tr><td>1000 - 2000</td><td>±3</td></tr><tr><td>30 - 120</td><td>±0.8</td></tr><tr><td>2000 - 4000</td><td>±4</td></tr></table> (for shortest side of angular measurements in mm) unless stated otherwise: <table><tr><td>0 - 10 ±1.3°</td><td>5 - 120 ±0.3°</td><td rowspan="2">>400 ±0.1°</td></tr><tr><td>10 - 50 ±1.0°</td><td>120 - 400 ±0.5°</td></tr></table>			120 - 400	±1.2	400 - 1000	±2	6 - 30	±0.3	1000 - 2000	±3	30 - 120	±0.8	2000 - 4000	±4	0 - 10 ±1.3°	5 - 120 ±0.3°	>400 ±0.1°	10 - 50 ±1.0°	120 - 400 ±0.5°
	120 - 400	±1.2																						
	400 - 1000	±2																						
	6 - 30	±0.3																						
1000 - 2000	±3																							
30 - 120	±0.8																							
2000 - 4000	±4																							
0 - 10 ±1.3°	5 - 120 ±0.3°	>400 ±0.1°																						
10 - 50 ±1.0°	120 - 400 ±0.5°																							
definite : 05-03-2021	by: BWI	date : 18-4-2018																						
expired : -	by: -	project: P19-403																						
specific norm: -		units: mm	scale: 1:10																					
Circ Bin 140-240L - Casing weldment 240L						weight: 87.87kg																		
						product no. S020-310-	dwg.no. 21.00 -	rev. -04																
						art.no.: 10-50	A3																	